

## DINITROL 3641 A Grade 6090

Cavity Protection

### Characteristics:

- Beige
- Waxy film
- Semi tack-free
- High temperature resistance
- Cavity
- Universal

### Applications:

DINITROL 3641 A is designed for application in closed cavities as well as on open surfaces in the vehicle industry. The product is clean to use and is thus suitable for car assembly and import plants. The thixotropic nature of the product ensures an evenly applied film in the required thickness and strength.

### Method of use:

DINITROL 3641 A is applied by spraying with manual, semi or fully automatic equipment and is suitable for either airmix or airless spraying.

### Technical properties:

Colour:	beige
Type of film:	waxy
Density at 23°C:	1060 kg/m <sup>3</sup>
Viscosity at 23°C, DIN4:	65 s
Solids content:	70% by weight
Flash point:	40°C
Aromatic content in solvent:	< 1%
Recommended film thickness wet:	50 µm
Rec. film thickness:	50 µm
Drying time:	2 h
Low temperature adhesion:	- 30°C
Effect on car paint:	none
Removability:	White Spirit
Heat resistance:	160°C
Salt spray test:	> 500 h
Penetration:	> 60 mm
Consumption/m <sup>2</sup> :	120 ml
Available in:	208 L Drum

For all relevant safety advices please read the material safety data sheet or the packaging label.

Die in diesem Merkblatt gemachten Angaben sind das Ergebnis sorgfältiger Untersuchungen. Soweit sie sich auf die Anwendung beziehen, sind sie als Empfehlung zu betrachten, die dem Erfahrungsstand entsprechen. Wegen der Vielseitigkeit der Anwendungs- und Arbeitsweisen können wir jedoch eine Verbindlichkeit nicht übernehmen. Es wird daher ein vertragliches Rechtsverhältnis nicht begründet, und es entstehen aus eventuellen Kaufverträgen keine Nebenverpflichtungen.

All data and recommendations are the result of careful tests by our laboratories. They only can be considered as recommendation which correspond to the level of experience of today. The data are given in good faith. However, in view of the multiplicity of possible application and working methods we are not in a position to assume any responsibility or obligations deriving from the use of our products.

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